



INDUXAL F 1272

TECHNICAL DATA SHEET

Classification selon norme : EN1045-FL20

ISO 9001
ISO 14001

BUREAU VERITAS
Certification



APPLICATION FIELD

INDUXAL F 1272 is formulated for induction brazing of aluminium parts on stainless steel or aluminium.

CHARACTERISTICS, CHEMICO-PHYSICAL PROPERTIES

Brazing powder with solder alloy Al/Si included.

Color: grey

Grain size: thin

Application temperature: 570 - 620° C

DIRECTION FOR USE

Heating method: Induction

Before applying the brazing powder, parts should be correctly prepared and cleaned.

The powder is used by "sprinkling" on the aluminium disks with or without wetting and drying.

Ratio quantity of flux/surface is 100g to 150g/m².

PACKAGING

Plastic bucket of 20 Kg.

MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product. It is given as an indication but does not engage our responsibility for each particular case.