

# PROTINFLUX 1082

Classification selon norme : EN 29454-1 (2016) 3.1.2.4

ISO 9001  
ISO 14001  
BUREAU VERITAS  
Certification



## APPLICATION FIELD

Protinflux 1082 is specially formulated for oxidized zinc, pre-patinated zinc-titanium with Sn alloys.

## CHARACTERISTICS, CHEMICOPHYSICAL PROPERTIES

Mineral liquid flux

Color: uncolored

Density: 1.19-1.21

pH <0

Application temperature: 240 - 700°C

## DIRECTION FOR USE

Must be used pure.

Heating method: by torch or by soldering iron.

Flux application: with a metallic sponge or with a brush (apply twice at 2 minutes intervals).  
Brazing step is followed by a cleaning step to remove salts residues and avoid corrosion.

## PACKAGING

Plastic pot of 320 ml and Plastic can of 1 L.

## MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.