

PROTINFLUX 1420

Classification according to standard: 9454-1 : 2016 3.3.1.4

ISO 9001
ISO 14001
BUREAU VERITAS
Certification



APPLICATION FIELD

Protinflux 1420 is formulated for the brazing of tin-plated stainless steel with Sn alloys.
Corrosive flux, offers good adhesion on metal.

CHARACTERISTICS, CHEMICOPHYSICAL PROPERTIES

Mineral liquid, based on halide acids in aqueous solution.

Color: colorless to pale yellow

Density at 20°C: 1.37-1.39

pH < 2

Application temperature: 220-370°C

DIRECTION FOR USE

Must be used pure.

After cleaning and degreasing the parts, spread the flux with a paintbrush,
Heat the parts until the filler metal melts,
After soldering, wipe off excess flux with a damp cloth.

PACKAGING

Plastic pot of 500 ml or Plastic can of 1 L.

MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.