

PROTINFLUX 1010

Classification selon norme : EN 29454-1 (2016) 2.1.2.4

ISO 9001
ISO 14001
BUREAU VERITAS
Certification



APPLICATION FIELD

Protinflux 1010 is formulated for the soldering of zinc, cuprous metals and zinc-plated steel with Sn alloys.

The flux remains stable at high temperature either by torch or by soldering iron.

CHARACTERISTICS, CHEMICOPHYSICAL PROPERTIES

Liquid flux, organic and odorless, from hydrobromic acid

Color: uncolored to yellowish

Density: 1.24-1.26

pH (100%) <0

Application temperature: 280 - 450°C

Less polluting because of the absence of mineral salts (such as zinc chloride...)

DIRECTION FOR USE

Used pure.

Heating method: by torch or by soldering iron.

The flux is applied on parts/surfaces either manually with a brush or by automatic spraying. Brazing stage is followed by a cleaning step to remove salts residues and avoid corrosion.

PACKAGING

Plastic pot of 320 ml or plastic can of 1 L.

MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.