

# PROTINFLUX 1071

ISO 9001 ISO 14001 BUREAU VERITAS Certification

Classification selon norme: EN 29454-1 (2016) 3.1.1.4

# APPLICATION FIELD

Protinflux 1071 is formulated for the soldering of zinc, cuprous metals and zinc-plated steel with Sn alloys.

## CHARACTERISTICS, CHEMICOPHYSICAL PROPERTIES

Liquid flux, from acids and mineral salts

Color: blue

Density: 1.30-1.31 pH (10%): 1.1-1.4

Application temperature: 240 - 700°C

Specially formulated to reduce sprays during heating.

#### **DIRECTION FOR USE**

Must be used pure.

Heating method: by torch or by soldering iron.

Flux application by brush or by automatic spraying.

Brazing step is followed by a cleaning step to remove salts residues and avoid corrosion.

#### **PACKAGING**

Plastic pot of 320 ml and Plastic can of 1 L.

### **MISCELLANEOUS**

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.

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