



PROTINFLUX 1130

Classification according to standard: ISO EN 9454-1:2016 3.1.1.4

ISO 9001
ISO 14001

BUREAU VERITAS
Certification



APPLICATION FIELD

Protinflux 1130 is a mineral flux formulated for soft brazing of old zinc-titanium metal sheets and prepatined.

The product is very efficient on materials difficult to be brazed.

CHARACTERISTICS, CHEMICOPHYSICAL PROPERTIES

Liquid solvent, made with acids and mineral salts.

Color: pink to red

Density: ca. 1.27

pH (10%): <2

Application temperature: 240-450°C.

Formulated to limit splashes during the heat.

DIRECTION FOR USE

Must be used pure.

Heating method: soldering iron or by flame

Apply the flux with a brush directly on the surface to treat.

For oxidized parts or prepatined parts, leave on for at least 2 or 3 minutes before brazing. If necessary, apply a second layer.

Brazing step is followed by a cleaning step to remove residues and to avoid corrosion.

PACKAGING

Plastic pot of 320 ml.

MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.