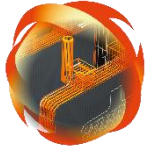STTS – ZAE La Neuvillette, rue de la distillerie - 60240 Fleury – France
Standard (33)3.44.49.02.19
Mail : commercial@stts-flux.com

BATTERY FLUX - INQUIRY FORM

To provide you with the specific soldering flux solution suitable for your manufacturing process, please complete this document.

COMPANY INFORMATION

Name	
Contact (Phone / mail / …)	

EQUIPMENT

C.O.S. MACHINE (brand, type, …)	
Type of battery	
Other important information	

PROCESS DESCRIPTION

How the flux is applying ?	By dipping ?	Time of dipping ?	
		Height of dipping ?	
	Sponge stamping ?		
	Rotative brushing ?		
Pre-heated lug after fluxing ?	Yes ?		
	No ?		
Time of brazing ?			
Other information ?			

ALLOYS (main & important constituent)

Positive plate	
Negative plate	
Connection	
Other information ?	

FLUX CURRENTLY USED

Water-based flux ?	
Oil-based flux ?	
Corrosive flux ?	
Not corrosive flux ?	
Main parameters (pH, density, free acid, …)	
If possible, name of the flux ?	

ANY OTHER INFORMATION YOU THINK IMPORTANT