

# FLUXAK 1072

Classification according to standard: 9454-1:2016 2.1.2.4

ISO 9001  
ISO 14001  
BUREAU VERITAS  
Certification



## APPLICATION FIELD

Flux for the manufacturing of all batteries using COS process. Mainly used for manufacturing of accumulators and security dry batteries.

It is mainly used for the soldering of Pb/Ca alloys.

The flux is eliminated by sublimation, therefore no salt residue after soldering.

Conductivity and corrosion phenomena are removed.

No pollution on soldering and tinning bath.

## CARACTERISTIQUES, PROPRIETES PHYSICO-CHIMIQUES

Halogen- free flux, formulated with organic acids.

Liquid colorless

pH >2

Density (20°C) = 1.125-1.135

Application temperature: 300 – 500°C

## DIRECTION FOR USE

Must be used pure.

It can be applied by dipping, by impregnation

## PACKAGING

Plastic jerrycan of 5 Kg and 30 Kg.

## MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.