

COBOR 345

Classification selon norme : EN1045-FH12

ISO 9001
ISO 14001

BUREAU VERITAS
Certification



APPLICATION FIELD

Cobor 345 is suitable to all kind of metals (except to Aluminium) with silver alloys.

CHARACTERISTICS, CHEMICO-PHYSICAL PROPERTIES

Brown paste (without boric acid and sodium borate).

Grain-size calibrated

Application temperature: 600 – 850°C (*for information - working parameters and parts to be brazed could affect the performances of flux and its lifetime*)

Cobor 1249 reinforced with bore.

DIRECTION FOR USE

This product is appropriated for brazing operations requiring long heating operations (heavy parts, oven, ...)

The paste can be applied :

- by brush
- by dipping the heated filler metal rod

We recommend to degrease surfaces before applying the flux.

Stir well before use.

PACKAGING

Plastic pot of 500 g or 1 Kg.

MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.