

COBOR 1022

Classification selon norme : EN1045-FH20

ISO 9001
ISO 14001

BUREAU VERITAS
Certification



APPLICATION FIELD

Flux Cobor 1022 is a multi-purpose flux for steel brazing with brass rods.

It is suitable for flame brazing and has a good stability at standard brazing temperatures.

The choice between flux Cobor 1022 and flux Cobor 1055 will be defined depending on the nature of the cast-iron and the filler metal used, thus on the temperature of the brazing needed.

CHARACTERISTICS, CHEMICO-PHYSICAL PROPERTIES

A powder formulated with alkaline earth borates.

Color: white

Calibrated granulometry

Application temperature: 700 to 850°C

DIRECTION FOR USE

A multi-purpose stripper for the brazing and braze-welding of steel / cast iron by flame.

Residues easily eliminated by hot water

PACKAGING

Plastic pot of 500 g

Drum of 25 Kg

MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product. It is given as an indication but does not engage our responsibility for each particular case.