

TECHNICAL DATA SHEET

FLUX 1098/1099



APPLICATION FIELD

Two-in-One product which can do both: strip the coating polymer on surfaces of zinc and zinc–titanium plates and braze surfaces with Sn Alloys.

A combine version of our flux 1082 and our product 1088.

We recommend to do some tests upstream on a small part of the surface to ensure product effectiveness depending on the type of coating to be stripped.

CHARACTERISTICS, CHEMICOPHYSICAL PROPERTIES

Inorganic liquid flux, colourless Density: approx. 1.1 pH<0 Application temperature: 240- 450° C

DIRECTION FOR USE

Must be used pure. Heating method: by flame or by soldering iron

Apply flux with a paintbrush, leave on 2-3 minutes. Repeat if necessary. After brazing, remove residues with a cloth to avoid corrosion.

PACKAGING

Plastic pot of 250 ml

MISCELLANEOUS

All active materials are in compliance with REACH. Refer to MSDS (Health and Safety data sheet) – available on demand. Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.

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