

# COBOR 340

Classification selon norme : EN1045-FH10

ISO 9001  
ISO 14001

BUREAU VERITAS  
Certification



## APPLICATION FIELD

It is a flux formulated for brazing copper/brass/steel and stainless steel with all silver alloys.

At use, it allows a very good adhesion even on a vertical surface, no retention and no profusion, thus the flux allows a good brazing stability during melting.

## CHARACTERISTICS, CHEMICO-PHYSICAL PROPERTIES

Dry powder, calibrated granulometry without any boric acid or sodium borates.

Application temperature : 650-750°C

## DIRECTION FOR USE

For brazing and braze-welding operations by oxy-acetylene flame or gas.

It can be used:

- as powder
- as paste: by mixing with water
- with the hot-rodging technique: by dipping a warm brazing rod into the powder.

Residues can be removed by thermal shock (*by soaking in cold water*) or by brushing.

## PACKAGING

Plastic pot of 500 g or 1 Kg

Plastic bucket of 6 Kg

## MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.