

COBOR 1055

Classification selon norme : EN1045-FH21

ISO 9001
ISO 14001

BUREAU VERITAS
Certification



APPLICATION FIELD

Cobor 1055 is intended for brazing of cast-iron assemblies with brass wire as filler metal.

This flux is a variation of our flux Cobor 1022.

The choice between flux Cobor 1022 and flux Cobor 1055 will be defined depending on the nature of the cast-iron and the filler metal used, thus on the temperature of the brazing needed.

CHARACTERISTICS, CHEMICO-PHYSICAL PROPERTIES

White powder

Calibrated granulometry

Application temperature : 700 – 1000° C.

DIRECTION FOR USE

Heating system: oxyacetylene torch

Can be used:

- as powder
- as a paste : mix with water
- by dipping the brass rod previously heated in the powder

Residues are easily eliminated by washing with water.

PACKAGING

Plastic pot of 500 g

Drum of 25 Kg

MISCELLANEOUS

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product, given as an indication but does not engage our responsibility for each particular case.