

# **CUPRAL 1207**

Classification selon norme: EN1045-FL11



#### **APPLICATION FIELD**

Cupral 1207 is formulated for the brazing of Cupro-Aluminium Alloys and suitable for the brazing of filler metal with high silver content.

# **CHARACTERISTICS, CHEMICO-PHYSICAL PROPERTIES**

White paste, with borates and halogenated alkaline- earth salts. Application temperature:  $450^{\circ}\text{C}$  -  $775^{\circ}\text{C}$ 

# **DIRECTION FOR USE**

Before use, stir the paste.

Application steps:

- 1. Clean the surface to be brazed,
- 2. Spread the paste on the surface with a brush,
- 3. Heat (avoid overheating) until getting the brazing temperature.

Residues are corrosives. After brazing, remove them with hot water.

## **PACKAGING**

Plastic pot of 1 Kg.

## **MISCELLANEOUS**

All active materials are in compliance with REACH.

Refer to MSDS (Health and Safety data sheet) – available on demand.

Note: The contents of this data sheet result from our knowledge and experience of the product. It is given as an indication but does not engage our responsibility for each particular case.